

## DaisoMat – Product Information

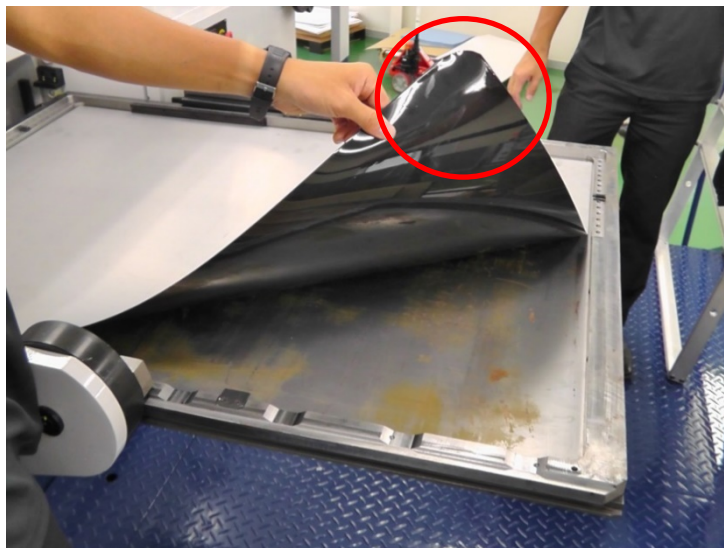
### 1. Safety note

The edges of DaisoMat can be very sharp. Please wear gloves.

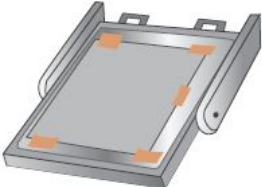
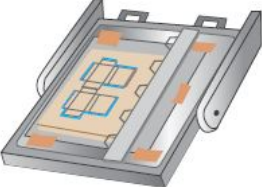
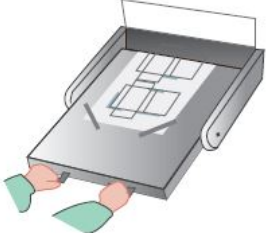




### 2. Corners

Depending on the machine type it is necessary to round the corners. This can be done with normal scissors.



### 3. Application

HOW TO USE		
<p>1 Fix DAISO MAT on chase (stainless side top) If needed, drill as chase hole design.</p> 	<p>2 Put dieboard on chase.</p> 	
<p>3 Put chase in.</p> 	<p>4 Reduce pressure 0.5mm.</p> 	<p>5 Increase pressure until 80% of sheet cut well as long as creasing line looks not to deep. Adjust patch-up tape at last.</p> 

#### **4. Important Conditions / Notes**

- a. The DaisoMat should only be used on new dieboards during initial application! Dieboards that are already patched up and used reduce the lifetime and don't show any clear effect.
- b. Diecutting holes that have a diameter of less than 3 mm will cause increased wear on the DaisoMat.
- c. DaisoMat reduces den platen distance by 0.5 mm. Therefore the diecutting pressure must be reduced accordingly.
- d. For the first application please approach the work with calmness and patience. First increase the pressure gradually until 80 % of the material sheet has been diecutted.  
Keep in mind that the cutting rules can move up to 0.25 mm into the DaisoMat. The creasing rules may penetrate too deeply.